

➤ **Installation Certificate according to DIN EN 1627**  
**for stainless steel doors make Huber SE, Berching, type TT1-TT5**

Company name: \_\_\_\_\_

Address: \_\_\_\_\_

Person in charge: \_\_\_\_\_

**The company confirms that the component parts specified in the list below have been installed in compliance with the specifications detailed in the Installation Instructions of Huber SE, Berching,**

in the building project: \_\_\_\_\_ Huber project No.: \_\_\_\_\_

Address: \_\_\_\_\_

**The Installation Certificate according to DIN EN 1627 and Test Certificate must be handed over to the (end) customer after completed installation and kept there.**

Claims and complaints will only be accepted if the completely filled in Installation Certificate and Inspection Report are presented.

Q.	Position within the building project	Burglary resistance class: 0 = no burglary resistance 1 = RC3 (WK3) 2 = RC4 (WK4)	Specific information

The construction cylinder was removed and replaced by a DIN cylinder. Yes No

\_\_\_\_\_  
 (Date)

\_\_\_\_\_  
 (Stamp)

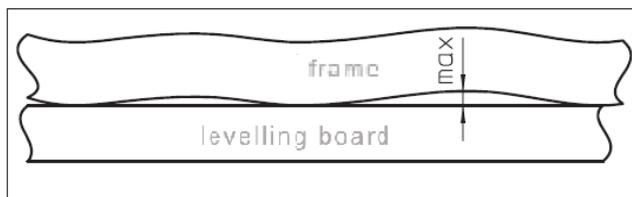
\_\_\_\_\_  
 (Signature)

► **Inspection Report**

**for correct installation of the door frame (TT1-TT5)**

Building project:		Inspector:	
		single-leaf	double-leaf
Position within the object:			

**1. Straightness**



	max. target	max. actual
Left	2mm	mm
Right	2mm	mm
Top	2mm	mm
Bottom	2mm	mm

**2. Rectangularity**

Measurement of diagonals

	target	actual
Diagonal 1	2mm	mm
Diagonal 2	2mm	mm
Difference	2mm	mm
	2mm	mm

**3. Parallelity and verticality**

**Inspection for distortion**  
Stretch cords and build two diagonals. The two cords should tightly touch each other in the middle of the door (see drawing). If there is a gap between the cords, measure the width of the gap. (You may put the rear cord to the front.)

**Verticality**  
Hold a spirit level (or plumb bob) vertically to the left/right frame so that the level (or plumb) is vertical. Measure the distance between the spirit level (or plumb) and the frame.

Inspection for distortion		
	max.	actual
Distance	2mm	mm

	Length of spirit level	
	max.	actual
		mm
Deviation	max.	actual ( $\frac{\text{deviation}}{\text{length of spirit level}} \times 100 = \%$ )
Left	0.5° (~1%)	%
Right	0.5° (~1%)	%
Difference	0.2° (~0.4%)	%

Verticality from clear side		
	max.	actual
Left	0.5° (~1%)	%
Right	0.5° (~1%)	%
Difference	0.2° (~0.4%)	%

Are all measures within the target range?  Yes  No \_\_\_\_\_

Is the door fully functioning?  Yes  No \_\_\_\_\_

Signature